

NEW **SHFT**TM
SEM HEM FLANGE TIP

Easily duplicates the OE hem flange seam sealer beads commonly found on doors, hoods and deck lids of most vehicles.

REDUCE REPAIR TIME UP TO 65%

- NO MASKING REQUIRED
- NO SPREADING REQUIRED

ELIMINATE 100% OF WASTE LEFT ON TAPE

WORKS WITH SEM 1K AND 2K SEAM SEALER CARTRIDGES

DISTRIBUTES EVENLY BY GUIDING FROM THE CENTER OF THE SEAM



Tip is notched on both sides for left and right step-up

SHFT TIP WILL BE AVAILABLE FREE WITH DUAL-MIXTM MEDIUM VISCOSITY SEAM SEALERS

Dual-Mix Seam Sealer

Medium viscosity, epoxy sealer for use on interior or exterior seams, joints and voids.



- Direct to metal capable
- Paintable immediately*
- Will not shrink, harden or crack
- Non-sag formula duplicates OEM sealers
- Optimized viscosity for softened or rolled edges
- Fast cure increases production
- Sprayable for additional versatility

Working Time: 10 Min
Set Time: 15 Min
Top Coat Time: 0 Min
Cure Time: 1 Hr

39377 – Gray (7 OZ.)

39477 – Beige (7 OZ.)

* Paintable immediately with most solvent-based paint systems.



1

PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

2

SAND



BARE METAL SURFACES: Sand with P80 grit. Blow off and tack clean to remove lint and dust. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

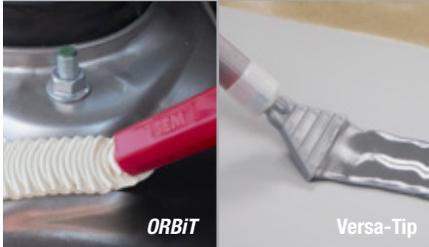
PRIMED SURFACES: Sand primed surfaces with P400 grit or a gray scuff pad. Blow off and tack clean to remove lint and dust. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

3

APPLY SEAM SEALER



Integral Nut Square Static Mixer



SHFT



ORBIT

Versa-Tip

SELF LEVELING



Apply **SEM 2K** seam sealer. Immediately smooth or tool seam sealer to match OEM texture.

- ① **SEM 2K** seam sealers can be applied direct to metal, over epoxy primer or 2K urethane primer.
- ① Always apply over a primer when filling drip rails.

SHFT tip duplicates OE hem flange seam sealer beads commonly found on doors, hoods and deck lids. Works with **SEM 1K** and **2K** seam sealer cartridges.

ORBIT tip duplicates OE seam sealer ripple beads. Works with **SEM 1K** and **2K** seam sealer cartridges.

Versa-Tips can be cut to the desired bead width and are compatible with standard and self leveling **SEM 2K** seam sealers.

Use **Dual-Mix Self Leveling Seam Sealer** or **Dual-Mix High-Build Self Leveling Seam Sealer** for applications where a flowable sealer is needed.

- ① Keep tip submerged to minimize air bubbles.
- ① A heat gun can be used immediately after application to remove any air bubbles that become entrapped. With a steady motion and low heat, sweep the heat gun across surface at a distance of 2" – 6".

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



APPLY

Part	Product	Size
39377	Dual-Mix Seam Sealer - Gray	7 oz. Cartridge
39387	Dual-Mix Self Leveling Seam Sealer	7 oz. Cartridge
39477	Dual-Mix Seam Sealer - Beige	7 oz. Cartridge
39777	Dual-Mix High-Build Self Leveling Seam Sealer	7 oz. Cartridge
40177	NEW! Dual-Mix Heavy Bodied Seam Sealer - Gray	7 oz. Cartridge
40277	NEW! Dual-Mix Heavy Bodied Seam Sealer - Beige	7 oz. Cartridge
40377	Dual-Mix Heavy Bodied Seam Sealer - Black	7 oz. Cartridge
40477	Dual-Mix Heavy Bodied Seam Sealer - White	7 oz. Cartridge
70011	Integral Nut Square Static Mixer	6 Pack
70012	Integral Nut Square Static Mixer	50 Pack
70070	Versa-Tip	6 Pack
ORBIT	NEW! OE Ripple Bead Installation Tip Not Sold Separately	
SHFT	NEW! SEM Hem Flange Tip Not Sold Separately	

CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.



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Watch the SOP video and download additional literature at: semproducts.com/2kss