

SEM[®] 1K SEAM SEALING

STANDARD OPERATING PROCEDURE

1 PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with a dry, lint-free cloth.

2 SAND



Sand bare metal with P180 grit or use red scuff pad on OEM or e-coat finish. Blow off and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Tack clean. Mask off area to create clean lines.

3 APPLY



Apply **1K Seam Sealer** using **1K Pneumatic Applicator** or a manual applicator. Finish with a gloved finger, acid brush, putty knife, or spreader. While product is wet, remove excess by wiping with a small amount of **SEM Solve**.

4 PAINTABLE IMMEDIATELY



Remove masking tape immediately after clean up. Paint immediately with **Factory Pack™** or most solvent-based coatings.

ⓘ Can be painted for up to 24 hours without scuffing. If in doubt, scuff with gray pad prior to painting.

i IMPORTANT INFORMATION

1K Seam Sealers are paintable immediately with most solvent-based coatings, however, always test for compatibility.

⚠ Do not apply **1K Seam Sealer** directly over acid-based self-etching primers or vice versa. Cracking and blistering may occur.



WATCH & LEARN



WATCH THE VIDEO AT:
semproducts.com/sop-1k-seam-sealer

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



1K SEAM SEALER

Part	Color	Size
29362	White	10.1 oz. Tube
29372	Gray	10.1 oz. Tube
29382	Beige	10.1 oz. Tube
29392	Black	10.1 oz. Tube



EQUIPMENT

Part	Product	Size
29342	1K Pneumatic Applicator	1 Applicator
29352	1K Seam Sealer Nozzle	15 Pack



PAINT

Product	Size
Factory Pack - 40 Colors	16 oz. Aerosol

See back side for available **Factory Pack** colors.

SEM Products, Inc.
 Rock Hill, SC 29730
 Tech Support: 1-800-831-1122
 Customer Care: 1-866-327-7829
semproducts.com





1K SEAM SEALER

STANDARD OPERATING PROCEDURE | PRODUCT LIST CONTINUED

PRODUCT LIST



FACTORY PACK™

16 OZ AEROSOLS

Part	Color
19013	Ford TS Silver Frost
19023	Ford YZ White
19033	Ford CX Dk Shadow Grey
19043	Ford G2 Redfire Pearl
19053	Ford FL Torreador Red Metallic
19063	Ford G3 Pueblo Gold
19073	Ford E4 Vermillion
19083	Ford DX Dk Blue Pearl
19093	Ford YN Silver Metallic
19103	Ford UA Black
19133	Honda B537M Atomic Blue
19143	Honda B92P Black Pearl
19163	Honda NH700M Alabaster Silver
19173	Honda YR538M Desert Mist Metallic
19183	Honda B536P Royal Blue Pearl
19193	Honda NH737M Polished Gray Metallic
19203	Honda R81 Milano Red
19213	Honda R525P Tango Red
19223	Honda NH578 Taffeta White
19233	Honda YR573M Mocha Metallic
19253	Toyota 1C0 Millenium Silver
19263	Toyota 1C8 Lunar Mist Metallic
19273	Toyota 1E3 Phantom Gray
19283	Toyota 040 Super White
19293	Toyota 202 Black
19303	Toyota 1D4 Titanium
19313	Toyota 4Q2 Desert Sand Pearl
19323	Toyota 056 Natural White
19353	Toyota 3R3 Red Pearl
19363	Toyota 1G3 Magnetic Gray Pearl
19373	GM WA8554 White
19393	GM WA9260 Victory Red
19403	GM WA8624 Olympic White
19423	GM WA8555 Black
19433	GM WA994L Lt Tarnished Silver
19443	GM WA519F Galaxy Silver Metallic
19453	GM WA929L Cashmere
19463	GM WA722J Dk Blue Metallic
19473	GM WA382E Pewter Metallic
19483	GM WA316N Gold Mist Metallic



For a crossover list of **Factory Pack** colors, refer to **OEM Refinishing System™** literature at:

semproducts.com/factory-pack