



# RUST TRAP™

## TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

### DESCRIPTION

Rust Trap is a high gloss, moisture cured, urethane coating for restoring and protecting rusty metal.

### FEATURES

- Premium moisture-cured urethane technology
- Paint direct to rust or bare sanded steel
- No conversion products needed
- Wet-on-wet application for fast repairs
- Compliant everywhere
- Flattener available for gloss adjustment
- Can be topcoated for UV resistance
- Can be aerosolized with **Custom Fill™** Aerosols

### SUITABLE SUBSTRATES

- Steel
- Rusted Steel
- Properly prepared paint in good condition
- Aluminum

### TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
45501	Rust Trap	Black	Gallon
45504	Rust Trap	Black	Quart
45508	Rust Trap	Black	Pint
45514	Rust Trap	Silver	Quart
45518	Rust Trap	Silver	Pint
45594	Rust Trap Flattener	Clear	Quart
45598	Rust Trap Flattener	Clear	Pint
	<b>45501, 45504, 45508</b>	<b>45514, 45518</b>	<b>45594, 45598</b>
<b>Regulatory VOC:</b>	322 g/L	319 g/L	0 g/L
<b>Actual VOC:</b>	322 g/L	319 g/L	0 g/L

**Coverage:** approximately 500 sq.ft. per gallon at 2 mils unreduced, not flattened.



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## HANDLING AND APPLICATION



### IMPORTANT:

Always wear the proper personal protective equipment including latex or nitrile gloves, safety glasses or a face shield and a NIOSH approved paint respirator. Respirator required when spraying **Rust Trap™**. If **Rust Trap** gets on skin, wipe off immediately. Product will cure on skin if cleaned with soap and water.



### SURFACE PREPARATION:

Surfaces must be clean, dry and free of contaminants.

1. Clean thoroughly with **SEM Solve** to remove grease and oil. Wipe dry in one direction to avoid smearing contaminants.
2. Remove any loose rust scale by sanding, grinding or using a wire brush. Removing additional rust will result in a better final appearance. Sandblasting is acceptable and pitted rust does not need to be removed. Abrade other surfaces with 180 grit sandpaper.
3. Blow off and re-clean with **SEM Solve**. Repeat until surface is free of contamination.

### OPTIONAL:

To convert any rust prior to **Rust Trap** application, use **Rust Mort™** according to directions.



### MIXING:

**Rust Trap** may be reduced for spray application. Recommended amount is up to 35% (20% if quicker coverage is desired) as follows:

- 2.8 VOC regulated single stage – Exempt Solvent
- 3.5 VOC regulated single stage – Urethane Reducer (up to 15%)
- 5.0 VOC regulated single stage – Urethane Reducer

To achieve lower gloss, mix with **Rust Trap Flattener** and stir thoroughly. Further thinning with reducer should not exceed 10% of the mixed flattened color.

### Semi-Gloss

4 parts Color : 1 part Flattener

### Satin

2 parts Color : 1 part Flattener

### Matte

1 part Color : 1 part Flattener

## APPLICATION:



### SPRAY:

For best results, apply when relative humidity is less than 80% and temperature is between 65°F and 85°F. If spraying unreduced, use a 1.4 mm fluid tip size. If spraying reduced, use a 1.3 mm fluid tip size.

**NOTE:** Due to the drying/curing process of **Rust Trap**, it is recommended that application occur in a clean environment with light air flow.



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1. Stir or gently shake **Rust Trap**.
2. Pour amount to be used into mixing cup or another container. Do not return unused material back into can. Wipe pour spout and inside of cap prior to recapping.  
**OPTIONAL:**  
Reduce 35% with high quality, fast or medium urethane reducer.
3. Apply in 2 medium coats. Apply second coat while first coat is still wet. For best results, apply second coat immediately after the first. First coat should not achieve full coverage and second coat should be applied in the same manner.
4. Allow final coat to cure for 8 – 24 hours before returning part to service. **Rust Trap™** is fully cured when a fingernail does not leave an indentation.



#### AEROSOL:

**Rust Trap** may be filled into **Custom Fill™ Aerosol Blanks**. Once filled, use within 7 days for best results. Use Spray instructions for application.



#### BRUSH:

1. Stir or gently shake **Rust Trap**. Do not reduce.
2. Pour amount to be used into mixing cup or another container. Do not return unused material back into can. Wipe pour spout and inside of cap prior to recapping.
3. Apply in 2 light-medium coats. For best results, apply second coat immediately after the first coat.
4. Allow final coat to cure for 8 – 24 hours before returning part to service.

**NOTE:** Brushing silver and lower gloss black may be difficult to achieve a desired appearance. Brush a small test panel prior to painting large areas.



#### TOPCOATING:

**Rust Trap** is UV sensitive and will lose gloss with repeated or extended exposure to sunlight. If topcoating is desired, allow **Rust Trap** to cure overnight, and sand surface with appropriate grit sandpaper. Blow off dust, clean with **SEM Solve** and apply top coat.

#### Acceptable top coats:

Refinish Paint	Sand with 400 grit
Primer - Urethane or DTM	Sand with 180 grit
<b>World Class™ DTM Primer</b>	
<b>World Class HS Urethane Primer</b>	
<b>Metalock™ DTM High Build Primer</b>	
Truckbed Liner	Sand with 180 grit
<b>Professional Truckbed Liner</b>	
<b>Rock-It Liner™</b>	
<b>Pro-Tex™ Truckbed Liner</b>	



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Polyester Glaze

Sand with 180 grit

**Metal Bite™ Finishing Glaze**

**Carbo Fill+™**

**NOTE:** For best adhesion, use **Metal Bite Finishing Glaze** or **Carbo Fill+** enriched filler, results are not guaranteed with any other products. If using any other filler or glaze, test in an inconspicuous area for adhesion.



### CLEAN-UP:

Clean equipment immediately after application with **XXX Universal Gun Cleaner** or solvent compliant in your area. Do not allow **Rust Trap™** to dry on application equipment.



### STORAGE:

**Rust Trap** should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Rust Trap** is 1 year when stored under normal conditions.

## RELATED PRODUCTS:

Part:	Product Name:	Size:
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Quart
38375	SEM Solve	5 Gallon
39592	Metal Bite Finishing Glaze	24 oz. Tube
39599	Metal Bite Finishing Glaze	15 fl. oz. Pouch
40542	Carbo Fill+	16 oz. Tube
40549	Carbo Fill+	14 fl. oz. Pouch
50121	World Class™ DTM Primer	Gallon
50124	World Class DTM Primer	Quart
50151	World Class HS Urethane Primer	Gallon
50154	World Class HS Urethane Primer	Quart
61993	Custom Fill™ Aerosol Blank	16 oz. Aerosol
69501	Rust Mort™	Gallon
69504	Rust Mort	Quart
69508	Rust Mort	Pint
77763	XXX Universal Gun Cleaner	20 oz. Aerosol
ML010	Metalock™ DTM High Build Primer	Gallon
ML014	Metalock DTM High Build Primer	Quart
MLH16	Metalock DTM High Build Primer	Half Pint



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### **Technical Consultation Service**

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

### **Disclaimer:**

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Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.