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# CLEAR DRY TIMES

ALL AIR DRY TIMES ESTABLISHED AT 70°F (21°C)		50211 <b>PRODUCTION CLEARCOAT</b> 2.1 VOC 4:1 MIX	50709 <b>LOW VOC EURO CLEAR</b> 2.1 VOC 2:1 MIX	50421 <b>UNIVERSAL CLEARCOAT</b> 4.2 VOC 4:1 MIX	50809 <b>EURO CLEAR</b> 4.2 VOC 2:1 MIX
<b>HANDLE TIME</b>	AIR	<b>Fast:</b> 1 Hr <b>Medium:</b> 1.5 Hr <b>Slow:</b> 2 Hr	<b>Fast:</b> 1 Hr <b>Medium:</b> 1.5 Hr <b>Slow:</b> 2 Hr	<b>Extra Fast:</b> 1 Hr <b>Fast:</b> 1.5 Hr <b>Medium:</b> 2 Hr <b>Slow:</b> 2.5 Hr	<b>Extra Fast:</b> 1 Hr <b>Fast:</b> 1.5 Hr <b>Medium:</b> 2 Hr <b>Slow:</b> 2.5 Hr
	FORCE	20 Min @ 140°F (60°C) After cool down	20 Min @ 140°F (60°C) After cool down	30 Min @ 140°F (60°C) After cool down	30 Min @ 140°F (60°C) After cool down
<b>HANDLE TIME</b>  With 0.5 oz. 50918 Accelerator per sprayable quart	AIR	<b>Fast:</b> 45 Min <b>Medium:</b> 1 Hr <b>Slow:</b> 1.5 Hr	<b>Fast:</b> 45 Min <b>Medium:</b> 1 Hr <b>Slow:</b> 1.5 Hr	<b>Extra Fast:</b> 45 Min <b>Fast:</b> 1 Hr <b>Medium:</b> 1.5 Hr <b>Slow:</b> 2 Hr	<b>Extra Fast:</b> 45 Min <b>Fast:</b> 1 Hr <b>Medium:</b> 1.5 Hr <b>Slow:</b> 2 Hr
	FORCE	20 Min @ 140°F (60°C) After cool down	20 Min @ 140°F (60°C) After cool down	30 Min @ 140°F (60°C) After cool down	30 Min @ 140°F (60°C) After cool down
<b>BUFF TIME</b>	AIR	<b>Fast:</b> 4 Hr <b>Medium:</b> 5 Hr <b>Slow:</b> 6 Hr	<b>Fast:</b> 4 Hr <b>Medium:</b> 5 Hr <b>Slow:</b> 6 Hr	<b>Extra Fast:</b> 3 – 4 Hr <b>Fast:</b> 4 – 5 Hr <b>Medium:</b> 5 – 6 Hr <b>Slow:</b> 6 – 8 Hr	<b>Extra Fast:</b> 3 – 4 Hr <b>Fast:</b> 4 – 5 Hr <b>Medium:</b> 5 – 6 Hr <b>Slow:</b> 6 – 8 Hr
	FORCE	20 Min @ 140°F (60°C) 1 Hr after cool down	20 Min @ 140°F (60°C) 1 Hr after cool down	20 Min @ 140°F (60°C) 1 – 1.5 Hr after cool down	20 Min @ 140°F (60°C) 1 – 1.5 Hr after cool down
<b>BUFF TIME</b>  With 0.5 oz. 50918 Accelerator per sprayable quart	<p>Buff times are not dramatically impacted by the use of accelerator. Users may notice they can buff 15 – 30 minutes sooner and should plan on completing sand and buff operations within 16 – 24 hours after application for best results.</p> <p><b>World Class Clears</b> utilize new resins that deliver excellent chip resistance and durability while providing permanent flexibility and ultimate UV protection. At normal buff times, <b>World Class Clears</b> may exhibit a rubbery or grippy feel. This is normal and goes away during sand and buff operations.</p>				
<b>RECOAT TIME</b>	AIR	<b>All activators</b> Allow 16 Hr prior to recoating.	<b>All activators</b> Allow 16 Hr prior to recoating.	<b>All activators</b> Allow 16 Hr prior to recoating.	<b>All activators</b> Allow 16 Hr prior to recoating.
	FORCE	20 Min @ 140°F (60°C) 4 Hr after cool down	20 Min @ 140°F (60°C) 4 Hr after cool down	30 Min @ 140°F (60°C) 4 Hr after cool down	30 Min @ 140°F (60°C) 4 Hr after cool down
<b>DELIVER TIME</b>	AIR	<b>All activators</b> 8 – 24 Hr	<b>All activators</b> 8 – 24 Hr	<b>All activators</b> 8 – 24 Hr	<b>All activators</b> 8 – 24 Hr
	FORCE	20 Min @ 140°F (60°C) After cool down	20 Min @ 140°F (60°C) After cool down	30 Min @ 140°F (60°C) After cool down	30 Min @ 140°F (60°C) After cool down

**50918 Accelerator**

This product accelerates cure times and is ideal in cooler conditions. The recommended amount is 0.5 oz. per sprayable quart of clear. Do not add more than 1 oz. per sprayable quart.

**50928 Extender**

This product extends pot life and has very little effect on cure times. Recommended addition is 0.5 oz. per sprayable quart of clear. Primarily for use with low VOC products in hot weather when shorter pot life may prohibit ideal application properties.